PRODUCT

Fishing & Intervention | Power Swivels

85-Ton Power Swivel



OVERVIEW

The hydraulic motor-driven, Logan 85-Ton Power Swivel provides smooth, shock-free torque. It is rated to support tensile pipe loads of 85 tons at zero rpm and 45 tons of dynamic load at 100 rpm. The compact, swivel-head design weighs only 1,163 lbs and fits into most drilling or workover masts.

The design incorporates a reliable, custom drive train with hardened steel gears. For most applications, the Logan 85-Ton Power Swivel eliminates the use of dangerous spinning chains, tongs, and kelly spinners. The Power Swivel facilitates drilling with longer drill string lengths before the rig must be shut down to add pipe. Stops and start-ups are thereby reduced — improving rig efficiency and reducing wear on the pump, drawworks, and other rig equipment.

The Logan 85-Ton Power swivel uses a closed loop hydraulic system with a variable displacement, bi-directional pump, and air or electric remote controls. Speed control is continuously variable over the entire operating range. Pressure compensating-type torque control over-rides the speed control to maintain maximum torque. The power unit's torque limits can be set, thereby eliminating the potential danger of twist-offs or swollen boxes in the drill string. An integral rotary swivel bearing, floating washpipe assembly, and gooseneck connection eliminates the need for a separate rotary swivel.

A 2-1/2" bore gooseneck and washpipe assembly allows circulation through the 2" I.D. stem while rotating or in static mode. An access plug allows wireline to be run through the unit.

Features include:

- Smooth, shock-free torque reduces drill string damage
- Fits most drilling and work over masts
- Allows use of longer drill string lengths
- Power unit torque limits can be set
- Separate rotary swivel is unnecessary
- Choice of diesel engines
- Increased environmental safety features on skids and trailers
- Easy to service

Extra cost options include:

- Air- or hydro-start engine
- Special hydraulic motor
- Lifting frame
- Electric or hydraulic loading winch
- Motor brake
- Control can be operated remotely or from the power unit
- Cold weather package

The complete Logan 85-Ton Power Swivel package includes an elevator-type bail or hooklink adapters; a unitized washpipe packing box assembly; a fixed displacement, piston-type, hydraulic motor rated at 5,000 psi; a torque rein assembly; safety cable; and 1-inch quick disconnects. The components are available either trailer- or skid-mounted with powered hose reels to form a rugged unit. A swivel carrying stand is standard.

CAUTION: Refer to the installation procedure outlined on page 4 of the instruction manual before installing the Logan 85-Ton Power Swivel on a rig.

Failure to properly install the Power Swivel can result in injury to the operator and/or rig floor personnel.

USES

The Logan 85-Ton Power Swivel is ideally suited for use in fishing and workover operations — such as the internal or external cutting of casing, tubing, or drill pipe; drilling out plugs, packers, or cement; milling operations; or scraping casing — whenever shock-free, controlled torque is essential to eliminating the potential danger of twist-offs or damage to cutting tools.

The compact, lightweight swivel-head design also makes it extremely effective for light to medium drilling applications including water wells, pilings for piers and foundations, in addition to oil and gas wells. Suspending the swivel from a boom or crane eliminates a great deal of set- up time or shifts to additional locations.

The Logan 85-Ton Power Swivel is also ideal for coring operations. Any length of core may be taken. Accurate and smooth torque ensures against damage to core tools or strings.

CONSTRUCTION

Power Swivel Assembly

The Logan 85-Ton Power Swivel is powered by a fixed displacement, piston-type, hydraulic motor rated at 5,000 psi.

The motor is mounted on the underside of the swivel and is protected by a steel frame.

Two high pressure hydraulic hoses and the motor drain hose exit from the bottom of the assembly. The high-pressure hydraulic hoses connect to the motor with quick disconnects. The motor drain hose is fitted with a self-sealing quick disconnect coupling.

The one-piece gooseneck is constructed of cast steel. A 2-inch I.D. NPT access plug located in the top allows passage of wireline and small tools through the swivel for downhole operations. The gooseneck and swivel packing are hydrostatically tested and rated at 5,000 psi circulating pressure.

The floating washpipe assembly and packing are self-aligning. Friction bearing surfaces of the washpipe (areas that contact the packing) are hard-surfaced for wear-resistance.

The elevator bail is machined from forged, heat-treated alloy steel for maximum strength. The bail, bail pins, and body are manufactured to API guidelines. The design incorporates a reliable, custom drive train with hardened steel gears consisting of a motor drive gear, reduction drive gear, an intermediate gear, and the main drive gear. Roller bearings keep the gears in close alignment.

A magnetic drain plug is located on the lower cover plate of the swivel assembly. A tell-tale hole in the lower plate indicates hydraulic oil leakage past the motor shaft seal or lubricating gear oil past the input pinion shaft. A filler/relief plug is located on the upper cover plate. The gear housing is equipped with an oil level sight glass so the operator may check oil level with a quick glance.

To protect the main stem oil seal from dirt, an excluder seal is installed below the packing nut.



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INNOVEX LOGAN FISHING TOOLS

Control Units

Air controls consist of an air compressor and tank, an air filter/regulator/lubricator unit, and a pedestal mounted control panel with extra lines fitted with quick disconnect couplers. A lever-operated air valve controls the engine speed. Another single-lever air valve controls the direction and speed of the Power Swivel. A torque gauge, calibrated in ft.-lbs., indicates torque.

Control assemblies for the Logan 85-Ton Power Swivel are either air or electric. They can be operated remotely (extra cost option) for opera- tor convenience and safety, or from the power unit. Remote control assemblies are pedestal mounted. The control assembly is lightweight, and the pedestal base is removable for easy storage on the trailer or skid. A new wireless remote with an operating range of 150 feet is also available.

The electric control panel consists of a rotary switch for controlling swivel direction and speed, an engine rpm control switch, a digital torque gauge, and an engine kill switch. An emergency kill switch is available for hazardous locations

Torque limits can be easily and accurately set on both air and electric control units. A torque control unit mounted on the fuel tank can be preset to the desired torque limit with the turn of a knob. Torque will be indicated on the control panel in ft.-lbs.

Basic Power System

The Logan 85-Ton Power Swivel is equipped with a diesel engine to provide power. The engine is sized to provide sufficient horsepower to operate the swivel to full torque and rpm limits. Control systems may be either air or electric. On units equipped with air control systems, an air compressor, a three-gallon receiver tank, and an air filter-lubricator are also provided

Hydraulic System

The hydraulic system includes a direct driven, variable displacement hydraulic pump that is mounted directly on the engine flywheel housing. All piping, valves, fittings, reservoirs, and other components required to complete the system are included. The hydraulic system is designed and rated at 5,000 psi working pressure.

The hydraulic reservoir is designed to dissipate heat and is adequately sized to disperse foam that may be generated during operation. A suction strainer and high-pressure filters provide continuous filtration of the hydraulic fluid. Visual registers on the tank return filter and high-pressure filters indicate when these elements need to be replaced.

Hydraulic hoses are reel-mounted on the power unit. They are connected to the power swivel hydraulic motor with swivel joints and quick disconnects.

A swivel carrying rack allows the swivel to be loaded and unloaded without breaking the hose connections.

Power Unit

The compact, easily transportable Power Swivel units may be mounted on a trailer, skid, or containerized. All units consist of an engine with a hydraulic pump, hydraulic piping, a hydraulic fluid reservoir, a hose reel assembly and hoses necessary for supplying hydraulic power to the power swivel motor. Brackets to hold and transport the swivel and the control panel are included.

Trailer-Mounted Unit

The compact, tandem axle trailer units meet all ICC regulations and are equipped with heavy-duty springs and electric brakes. The trailer can be supplied as a gooseneck or bumper pull trailer. Diamond-patterned deck plate provides solid, skid resistant flooring over the all-welded, steel frame.

Skid-Mounted Unit

Skid units are rugged and made of heavy-duty structural tubing with welded construction. Both ends are rounded for easy skidding. Ends are fitted with an integral pipe that may be used to attach boom lines or hoist slings.

Main runners, running the length of the skid, are strengthened by cross-members for additional rigidity. The entire frame is covered with diamond-patterned deck plate to provide a solid, skid resistant floor.

To meet environmental regulations, both trailer and skid-mounted units are equipped with an integral containment lip to contain fluid spills.

Containerized Unit

Containerized units are built into a 20-foot ocean container. The containers are equipped with two bi-fold doors on one side, and double doors in the rear, to allow complete access. A louvered vent, which has an adjustable cover that can be sealed off for storage or transport, is installed on the front. The floor is diamond tread steel plate.

Operation General Rules

Logan Oil Tools recommends the following rules be observed when operating the Power Swivel. These operational rules apply to all power swivel units, whether they are equipped with air or electric controls.

- The pump displacement control should always be used to change the speed of the swivel. Setting the engine at the rated rpm will prolong engine and pump life, burn less oil, and result in increased fuel economy.
- Set the speed control at neutral and allow the swivel to completely stop rotation before switching directions.
- Filters should be checked on a daily hasis
- The hydraulic fluid level should be checked daily. If the level is below the sight gauge, add hydraulic fluid
- Do not permit the hydraulic oil temperature to exceed 190°F for extended periods.



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Air Controls

The air control system utilizes a lever-type control valve that is mounted on the remote-control panel. These controls provide variable air pressure from 0 to 100 psi to the actuator/positioner to control both engine rpm and the speed/direction of swivel rotation.

When the swivel control lever is in the center position, the pump is in neutral, and the Power Swivel is not rotating.

Electric Controls

Diesel engine rpm is controlled by the switch labeled "ENGINE" on the control panel. Swivel rotation is controlled by the knob labeled "SWIVEL RPM." It utilizes a forward/neutral/reverse switch to control rotation direction. Moving the switch to the "FORWARD" position will cause the Power Swivel to move in a right-hand (clockwise) direction.

Turn the "ENGINE" switch to "RUN" to increase engine rpm.

Pressure compensating-type torque control overrides the speed control to automatically maintain the maximum pre-established torque limit. This is accomplished by destroking the pump while maintaining engine speed.



| Model No. | PS85 |
|--------------------------------------|-----------|
| Nominal Load Rating (tons) | 85 |
| Dynamic Load Rating @ 100 Rpm (tons) | 45 |
| Maximum Torque (ftlbs.) | 3,952 |
| Maximum Speed (rpm) | 155 |
| Maximum Circulating Pressure | 5,000 |
| Standard Stem Connection | 2-7/8 IF |
| Gooseneck Connection | 2-1/2 NPT |
| Swivel Head Assembly Weight (lbs.) | 1,163 |
| | |

POWER UNIT AND CONTROL SPECIFICATIONS

| Model No. | PS85 |
|------------------------------------|----------------|
| Diesel Engine * | QSB4.5 or C4.4 |
| Engine Cont HP @ 2000 RPM | 83 |
| Hydraulic Output (max gpm/max psi) | 43/5,000 |

^{*}Choice of Cummins, Caterpillar/Perkins, or John Deere

CAUTION: Before installing a Logan 85-Ton Power Swivel on a rig, refer to the installation procedure on page 5 of the instruction manual. Failure to properly install the Power Swivel can result in injury to the operator and rig floor personnel.



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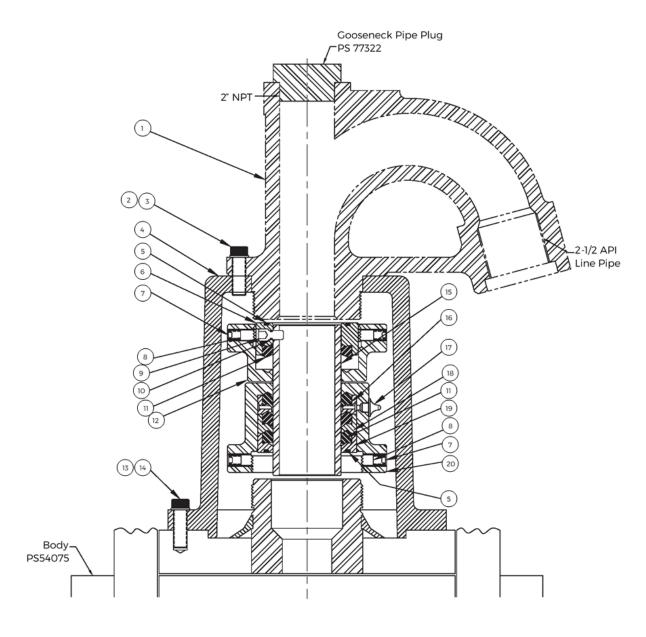
| LOGAN PART NO | QTY | DESCRIPTION | LOGAN PART NO | QTY | DESCRIPTION |
|------------------------------|--------|---|-------------------------|--------|--|
| Hydraulic Pump | | | Air Control Panel | | |
| PS311412-001 | 1 | Hydraulic Pump for Air Controls, Closed | PS09966-003 | 1 | Pump Control Valve |
| 1 3311412-001 | • | Loop | 1 303300-003 | ' | Tump Control valve |
| PS311412-002 | 1 | Hydraulic Pump for Electric Controls | PS29966 | 1 | Engine Throttle Control Valve |
| PS02196 | 1 | Pump Stroke Positioner | PS22236 | 1 | 0 - 3,950 ft./lbs. Torque Gauge |
| PS02196-002 | 1 | Pump Stroke Positioner Repair Kit | PS220512 | 1 | Engine Kill Valve |
| PS339412 | 1 | Pump Stroke Positioner Bracket | PS80345-003 | 5 | 1/4" Quick Disconnect, Air Male x Male Pipe |
| PS73426 | 1 | 1/4" Check Valve | PS70345 | 1 | 1/4" Quick Disconnect, Hydraulic Male x Male |
| | | | | | Pipe |
| PS255002 | 1 | Pump Motor Adapter | PS217752 | 1 | Control Umbilical Bundle |
| PS99376-002 | 1 | Auxiliary Pump (Hose Reel Hydraulic | PS70345-001 | 5 | 1/4" Quick Disconnect, Air Female |
| | | Winch | | | |
| PS529412 | 1 | Air Shuttle Valve (Pump Stroke) | PS80345 | 1 | 1/4" Quick Disconnect, Hydraulic Female |
| Hydraulic Reservoir | | | Air Preparation Package | | |
| PS89046-001 | 1 | 40-gal Hydraulic Tank Reservoir | PS81455-002 | 1 | Air Preparation Package |
| Consisting of: | 1 | 40-gai Hydraulic Tarik neservoli | PS81455 | 1 | 3 Gallon Air Receiver |
| PS780412 | 1 | Hydraulic Suction Strainer | PS24695 | 1 | Gauge |
| PS754T08N | 1 | Hydraulic Suction 2" Ball Valve | PS73585 | 1 | Safety Pop-Off Valve |
| PS099612 | 1 | Hydraulic Return Filter Assembly | PS93646-001 | 1 | Filter Regulator/Lubricator |
| PS099612-001 | 1 | Hydraulic Return Filter Element Only | PS81455-003 | 1 | Tank Guard |
| PS02311 | 1 | Filler Breather Cap | 1 301433-003 | ' | Tank duald |
| PS30795-002 | 1 | Oil Level Gauge with Temperature | Electric Control Box | | |
| PS89046 | 1 | Hydraulic Reservoir Only | PSEC1009 | 1 | Digital Torque Display |
| PS233612 | 1 | Relief Back Pressure Orifice | PSEC1009 | 1 | Electric Pump Stroke Control |
| PS529412 | 1 | Air Shuttle Valve | PSEC1041 | 1 | Electric Control Cable Assembly |
| 1 0020412 | • | All Grattle valve | PS58628-010 | 2 | Control Cable Connector Plug |
| Fuel Tank | | | PS58628-011 | 1 | Panel Mount Connector Receptacle |
| PS96892-001 | 1 | 60-gal Fuel Tank Assembly | PSEC1006 | 1 | Two-position Switch/Engine Throttle |
| Consisting of: | ' | 00-gail del lank Assembly | PSEC1007 | 1 | Three-Position Switch/Direction Selector |
| PS96892 | 1 | Fuel Tank Only | 1 0201007 | • | Three Tobilion owner, birection delector |
| PS96892-2 | 2 | Fuel Sight Tube | Hydraulic Filters | | |
| PS94626 | 1 | 1-1/4" High Pressure Ball Valve | PS915512 | 1 | Charge Pump Filter |
| PS61648 | 2 | High Pressure Filter Assemblies | PS780412-001 | 1 | Suction Strainer |
| PS02311 | 1 | Filler Breather Cap | PS099612-001 | 1 | Return Filter Element |
| PS811412 | 1 | Fuel Suction Tube | PS921512-001 | 1 | High Pressure Filter Element |
| PS811412-A | 1 | Fuel Return Tube | . 002.0.2 00. | | g researe re. z.ee |
| | | | Hose Reel | | |
| Miscellaneous | | | PS670712 | 1 | Hose Reel Assembly |
| PS57196 | 1 | Heat Exchanger | PS670712-HW | 1 | Hose Reel Assembly with Hydraulic Winch |
| PS57196-002 | 1 | Heat Exchanger Guard | PS06595 | 1 | 100 ft, High Pressure Hose Assembly |
| PSMM9000 | 1 | Electric Winch | PS67595 | 1 | 100 ft, 3/4" Case Drain Hose |
| PS558612-001 | 1 | Hydraulic Winch | PS195412 | 1 | Hydraulic Valve for Reel |
| PS44046 | 1 | Battery Box | PS195412-001 | 1 | Hydraulic Valve for Reel with Hydraulic |
| DS64044 002 | 1 | Toolbox | DS52250 1 | 1 | Winch Valve Handle Replacement Only |
| PS64044-003 PS211412 | 1 1 | Power Swivel Stand | PS52250-1 PS220712 | 1 1 | Valve Handle Replacement Only Hydraulic Motor Hose Reel |
| PS02196-002 | | Pump Stroke Positioner Repair Kit | | 1 | Flow Control Hose Reel |
| PS921412-002 | 1 1 | High Pressure Filter Housing | PS89638-002 PS490412 | 1 | Three-Port Coupling Hub |
| PS921412-002 PS921412-003 | 1 | High Pressure Filter Head | PS120712 | 1 | Torque Hub |
| PS473912 | 1 | Three-Port Coupler Repair Kit | PS990412 | 1 | Flanged Bearing |
| . 0 17 0012 | | | . 3000 112 | ' | agod Dodinig |
| Air Torque Set Panel | | | • | | |
| PS223612 | 1 | Torque Set Panel Assembly | | | |
| PS22236 | 1 | 0 – 3,950 ft./lbs. Torque Gauge | | | |
| PS98126 | 1 | Torque Set Relief Valve | | | |
| PS220512 | 1 | Torque Set Air Override Valve | | | |





85-Ton Power Swivel





FLOATING WASHPIPE ASSEMBLY (PS49028-001 REPLACEMENT PARTS

| ITEM | LOGAN PART NO | QTY | DESCRIPTION | ITEM | LOGAN PART NO | QTY | DESCRIPTION |
|------|----------------------|-----|---|------|----------------------|-----|---|
| 1 | PS09028 | 1 | Gooseneck | 11 | PS72327 | 1 | Packing Set |
| 2 | ACSA8-500-13- 150 | 4 | 1/2" - 13 x 1-1/2" Socket Head Cap Screw | 12 | PS39028 | 1 | Upper Packing Nut |
| 3 | LKWA-500 | 4 | 1/2" Lock Washer | 13 | ACSA8-625-13- 150 | 4 | 5/8" - 13 x 1-1/2" Socket Head Cap Screw |
| 4 | PS19028 | 1 | Bonnet | 14 | LKWA-625 | 4 | 5/8" Lock Washer |
| 5 | 568236-100 | 2 | O-Ring | 15 | PS49028 | 1 | Washpipe |
| 6 | PS79028 | 1 | Upper Packing Nut Ring | 16 | PS69028 | 1 | Spacer and Lantern Ring |
| 7 | PS50732-003 | 8 | 1/2" - 13 NC x 3/4 Socket Set Screw | 17 | PS63672 | 1 | Packing Nut Grease Fitting |
| 8 | PS20128 | 8 | Washpipe Packing Nut Screw Retainer | 18 | PS62327 | 1 | Plain Spacer Ring |
| 9 | PS99028-001 | 3 | Washpipe Locking Pin with O-Ring | 19 | PS42327 | 1 | Packing Bottom Ring |
| 10 | 568010-100 | 3 | O-Ring | 20 | PS29028 | 1 | Lower Packing Nut |

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SWIVEL HEAD PART LIST

| ITEM | PART NO | QTY | DESCRIPTION | ITEM | PART NO | QTY | DESCRIPTION |
|----------|-------------------------|-----|---|----------|----------------------|-----|---|
| 1 | PS09028 | 1 | Gooseneck | 48 | LKWA-375 | 8 | 3/8" Lockwasher |
| 2 | ACSA8-500-13-150 | 14 | 1/2" - 13 x 1-1/2" Long Socket Head Cap Screw | 49 | PS77322 | 1 | Gooseneck Pipe Plug |
| 3 | LKWA-500 | 18 | 1/2" Lockwasher | 50 | PS20213-001 | 1 | Elevator Ball (Cast) |
| 4 | PS19028 | 1 | Bonnet | 51 | PS28444 | 1 | Seal Protector |
| 5 | 568236 | 2 | O-Ring | 52 | PS34813-001 | 2 | Bolt and Nut for Bail Pin |
| 6 | PS79028 | 1 | Upper Packing Nut Ring | 53 | PS65115 | 2 | Bail Pin |
| 7 | PS50732-003 | 8 | 1/2" - 13 NC x 3/4" Long Socket Set Screw with Brass Point | 54 | PS12965 | 1 | Final Reduction Gear |
| 8 | PS20128 | 8 | Washpipe Packing Nut Screw Retainer | 55 | PS64702 | 6 | Ring Gear Groove Pin |
| 9 | PS99028 | 3 | Washpipe Locking Pin with 568010 O-Ring | 56 | PS98402 | 1 | Main Thrust Bearing |
| 10 | PS99028 | 3 | O-Ring | 57 | PS04685 | 1 | Low Stem Bearing Retainer |
| 11 | PS72327 | 1 | Set Packing | 58 | PS70602 | 1 | Lower Stem Bearing |
| 12 | PS39028 | 1 | Upper Packing Nut | 59 | PS54075 | 1 | Body |
| 13 | ACSA8-625-13-150 | 8 | 5/8" - 11 x 1-1/2" Long Socket Head Cap Screw | 60 | PS14685 | 1 | Lower Stem Bearing Retainer |
| 14 | LKWA-625 | 23 | 5/8" Lockwasher | 61 | PS22602 | 2 | Lower Oil Seal |
| 15 | PS49028 | 1 | Washpipe | 62 | PS16303 | 1 | Seal Retainer Snap Ring |
| 16 | PS69028 | 1 | Spacer and Lantern Ring | 63 | PS51602 | 1 | Lower Seal Wear Ring |
| 17 | PS63672 | 1 | Packing Nut Grease Fitting | 64 | PS18444-001 | 1 | Stem |
| 18 | PS62327 | 1 | Plain Spacer Ring | 65 | PS64165 | 1 | Second Reduction Pinion |
| 19 | PS42327 | 1 | Packing Bottom Ring | 66 | PS05775 | 1 | Second Reduction Gear Key |
| 20 | PS29028 | 1 | Lower Packing Nut | 67 | PS15165 | 1 | First Reduction Pinion Upper Bearing |
| 21 | HCSA8-625-13-150 | 9 | 5/8" - 11 x 1-1/2" Long Hex Head Cap Screw | 68 | PS37965 | 1 | First Reduction Pinion Upper Gear |
| 22 | PS44322 | 4 | Dowel Pin | 69 | PS05165 | 1 | First Reduction Pinion Lower |
| | 1011022 | | Bowort III | | 1 000100 | i . | Bearing |
| 23 | AHSS-625-11-625 | 4 | 5/8" - 11 x 5/8" Long Allen Head Set Screw | 70 | PS44685 | 1 | First Reduction Pinion Bearing Spacer |
| 24 | PS77122 | 1 | Filler Plug Relief Fitting | 71 | PS12685 | 1 | Lower Gear Cover Gasket |
| 25 | PS98352 | 1 | Oil Filler Plug | 72 | PS25165 | 1 | First Reduction Pinion Oil Seal |
| 26 | PS72602 | 1 | Magnetic Drain Plug | 73 | PS62516 | 1 | Hydraulic Motor Adapter |
| 27 | PS72516 | 1 | 7/8" - 14 NPT x 3/4" Adapter | 74 | PS08327 | 1 | Retainer Ring |
| 28 | PS26274 | 1 | 3/4" x 90, 150# Street Ell | 75 | PS97327 | 1 | Motor Adapter Sleeve |
| 29 | PS86753 | 1 | 3/4" Close Nipple | 76 | PS45165 | 1 | Retainer Ring |
| 30 | PS79052-001 | 1 | 3/4" Wing Nut Quick Disconnect | 77 | PS85152 | 1 | Second Reduction Shaft Lower |
| 30 | 1 3/3032-001 | ' | 374 Willig Nut Quick Disconliect | // | 1 303132 | i ' | Bearing |
| 31 | PS90152-002 | 1 | 3/4" Metal Dust Cap | 78 | PS65165 | 2 | Reduction Gear Key |
| 32 | PS90152-002 | 1 | 3/4" Metal Dust Plug | 79 | PS95675 | 1 | Lower Gear Cover Plate |
| 33 | PS55164 | 1 | Lower Bearing Retainer Gasket | 80 | PS27965 | 1 | First Reduction Gear |
| 34 | HCSA8-625-11-175 | 6 | 5/8" - 11 x 1-3/4" Long Hex Head Cap Screw | 81 | PS84165 | 3 | Roller Bearing |
| 35 | PS50602 | 1 | Saver Sub | 82 | PS55935 | 1 | Oil Seal Grease Fitting |
| 36 | HCSA8-500-13-150 | 4 | 1/2" - 13 x 1-1/2" Long Hex Head Cap Screw | 83 | PS90137 | 1 | Oil Level Indicator Plug |
| 37 | N/A | - | 1/2 - 13 x 1-1/2 Long Hex Head Cap Sciew | 84 | PS88402 | 1 | Upper Stem Bearing |
| 38 | PS53506 | 2 | 1" Swivel Joint | 85 | PS02685 | 1 | Upper Oil Seal |
| 39 | PS55115-003 | 1 | Shackle | 86 | PS12165 | 1 | Second Reduction Gear |
| 40 | PS55115-002 | 1 | Torque Rein Assembly (Long) | 87 | PS53775 | 1 | Upper Gear Cover Plate |
| | PS697702 | 1 | | 88 | PS03165 | | Final Reduction Pinion |
| 41 | | 1 | Torque Rein Eye Torque Rein Pull Pin | | | 1 | |
| 42 43 | PS21415 PS91875 | 1 | Upper Gear Cover Shim | 89 90 | PS95516-001 PSWB3 | 3 | Motor Guard Hose Safety Cable |
| | | | | | | | • |
| 44 | PS91826-003 | 1 | Hydraulic Motor | 91 | G14085- BULK | - | HD-85W-140 Gear Lube, 2.5 Gal |
| 45 | PS65895 | 2 | 1" - 4" Bolt Elbow Flange | 92 | PS65152 | 1 | 1" Quick Disconnect Coupler |
| 46 | 46 568219-200 | 2 | Flange O-Ring | 93 | PS01152 | 1 | 1" Quick Disconnect Nipple |
| 47 | 47 ACSA8-375-13- 275 | 8 | 3/8" – 16x2-3/4" Long Socket Head Cap Screw | 94 | PS71101-001 | - | Hydraulic Motor Shaft Seal Kit |

TORQUE REINS AND COMPONENTS

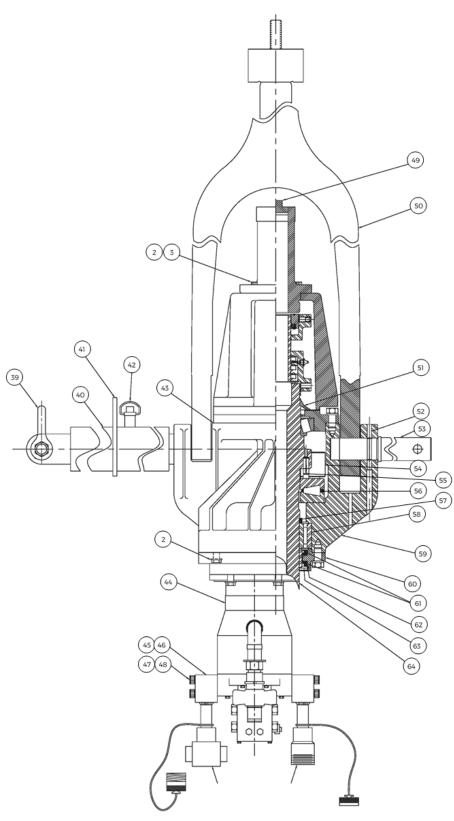
| Part Number | Description | Length/Stroke | | | | |
|-------------|--|--|--|--|--|--|
| PS55115-002 | PS85 Long Torque Rein (standard with head or unit) | Retracted 31.25"/Extended 48.5" Long | | | | |
| PS55115-001 | PS85 Short Torque Rein | Retracted 20"/Extended 26.5" Long | | | | |
| PS55115-006 | PS85 Extra Short Torque Rein | Retracted 12"/Extended 19" Long | | | | |
| PS55116-001 | PS85 Torque Rein Roller Assembly (includes insert to mir | PS85 Torque Rein Roller Assembly (includes insert to minimize movement to Torque Rein) | | | | |



85-Ton Power Swivel



SWIVEL HEAD - FRONT VIEW



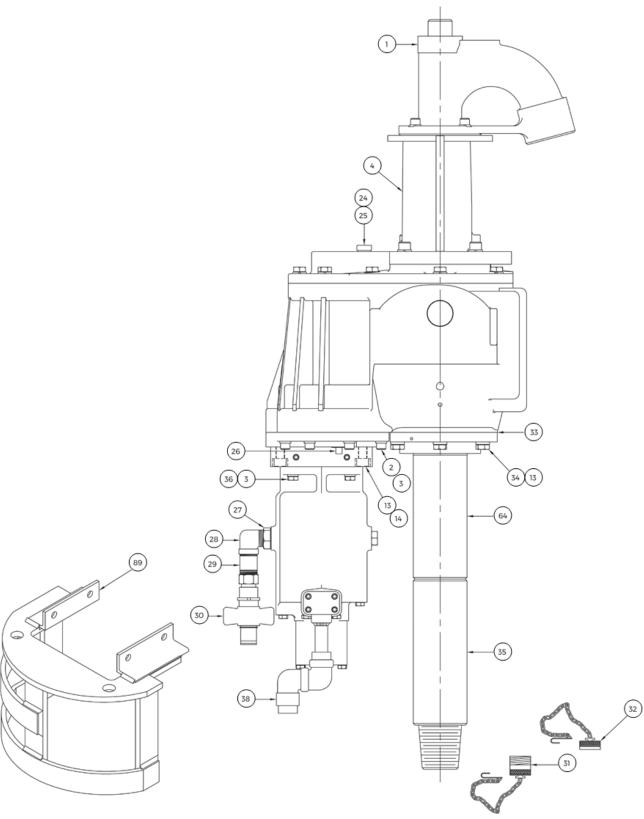




85-Ton Power Swivel



SWIVEL HEAD - SIDE VIEW



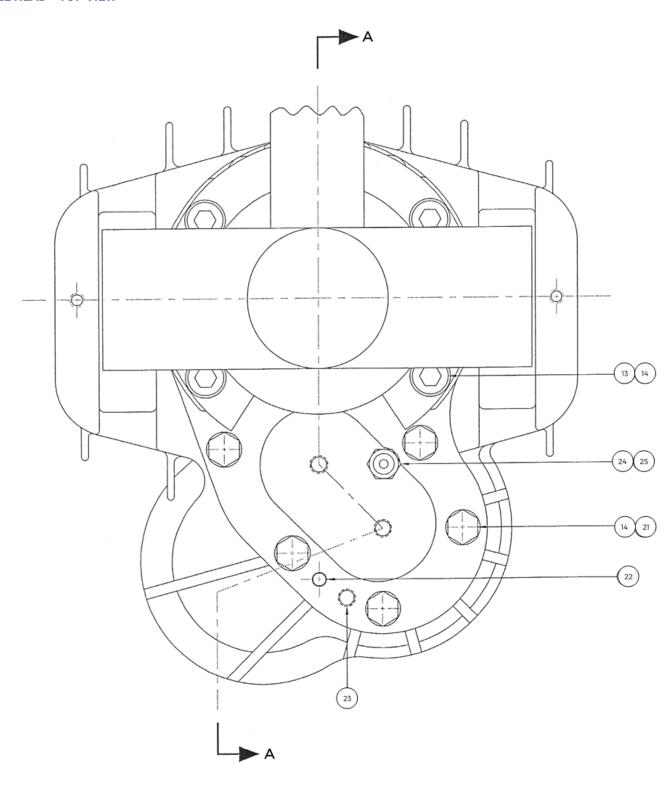
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85-Ton Power Swivel



SWIVEL HEAD - TOP VIEW





85-Ton Power Swivel



SECTION A-A - THROUGH GEAR TRAIN

